



Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		848170A 7	PARTIAL ENGINE ASSEMBLY	1	(NOTE: Bravo Models With Driveli	
2	22	48340	PLUG-Pipe	4	(.250)	
2	22	48358	PLUG-Pipe	2	(.375)	
3	22	36382	PLUG-Drain	2	(.250-18 Brass Hex Head)	
4	22	69300	PLUG-Expansion	8	(1.750 Diameter)	
5	17	52190	PIN-Dowel	4		
6	19	94140	PLUG-Expansion	1		
7	23	85684	BEARING SET	1		
8		850474	GUIDE-Lifter	8		5
9		849947T	LIFTER-Roller	16		5
10	2409	848906	CAMSHAFT	1		5
11		811580	CHAIN-Timing	1		5
12	17	35312	PIN-Dowel (.250 Diameter)	1		5
13	43	878055	SPROCKET-Crankshaft	1	(NOTE: These Timing Gears Have	5
14	43	878056	SPROCKET-Camshaft	1	(NOTE: These Timing Gears Have	5
15	12	848136	WASHER	3		5
16	10	34505	SCREW (.312-18 x .750)	3		5
17		811663	PLATE-Gear Thrust	1		5
18	10	17343	SCREW	2		5
19		850479	RETAINER-Lifter Guide	1		5
20	10	808707	SCREW (.312-18 x .620)	4		5
NS	92	809825	SEALER-RTV (Red)	AR	(Where Applicable)	
NS	92	34227 1	PERFECT SEAL	AR	(Where Applicable)	
NS	27	818572A98	GASKET SET-Engine Overhaul	1		